

InsuBond E

High dispersion SBR Latex ensuring higher mixing efficiency with water reduction for site batched mortars & waterproofing/bonding slurry/screed.

DESCRIPTION

InsuBond E is a milky-white, Styrene-Butadiene co-polymer latex liquid, produced from styrene and butadiene. When used with cement, concrete and plaster, it reduces the mixing time through high dispersion of the polymer and improves waterproofing, new to old concrete/plaster bonding and strength characteristics and shrinkage and cracking of the mix.

RECOMMENDED USES

Concrete repair: Spalled concrete, repairing floors, beams and pre-cast slabs, chajjas etc.

- Bond Coat: For bonding new concrete to old concrete, plaster, stone/brick masonry.
- Plaster repair: For repairing plaster or making water proof plaster which is better than normal plaster.
- Floor screeds and toppings: Abrasion resistant and non-dusting floors.
- Waterproofing: Basements side walls and rafts, lift pits, inspection pits, sunken/overhead water tank, sunken portions of bathrooms and toilets, balconies, chajjas, exposed roofs before finished screed.
- Other typical applications: Bedding tiles, fixing or re-fixing slip bricks.

FEATURES AND BENEFITS

- Multiple applications: Robust product that is economical, easy to handle and store.
- Easy to Mix: Faster mixing to enhance worker efficiency.
- Shrinkage/crack control: High flexural / tensile strength to control cracking.
- Mortar modifier- Improved flexibility, no bleeding, lower water cement ratio and high resistance to water penetration.
- Improves physical/mechanical properties - higher abrasion resistance, good adhesion to building materials similar thermal characteristics.
- Corrosion control: Prevents corrosion of embedded steel.
- High Dispersion technology: Allows for better workability at slightly reduced water.

PROPERTIES

Aspect	Milky-white, Styrene-Butadiene co-polymer latex
pH	approx. 10 ± 1
Relative density	1.000 - 1.005 at 25°C

Properties of Polymer modified mortar

Mortar proportioning	
Cement	50 Kg
Quartz Sand (Zone II)	150 Kg
InsuBond E	10 Litre
Water	10 Litre
Fresh wet density	2000 - 2200 kg/m ³
Mortar Compressive strength* (ASTM C 109), 70*70*70	40 MPa at 28 days
Mortar Flexural strength* (ASTM C 348)	10 MPa
Mortar Tensile strength* (BS 6319, pt.7)	5 MPa
Adhesion for Bond Coat (ASTM D 4541)	>1.5 MPa or concrete failure.
Water permeability for waterproof coat (DIN 1048)	Nil at 5 Bar

*Properties are of typical mix and guiding in nature, and may vary depending upon mix constituents. Master Builders Solutions strongly advises to carry out site mix design and site trials.

APPLICATION

Surface preparation:

- Remove all loose concrete, grease, mould oil or curing compound from concrete and steel surfaces using wire brush, scrubber.
- Saw cut the concrete areas to a square or rectangular profile to a minimum 10mm depth at the extreme edges.

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- Roughen the surface free of loose particles and dust and saturate with water.
- Remove excess/standing water.

Bonding slurry:

- Mix 1½ parts cement to 1 part **InsuBond E** by weight of cement.
- Mix to a lump-free creamy, consistency for 2-3 minutes by slowly adding InsuBond E.
- Using a stiff brush, work the bonding slurry well into the damp surface. When the bond coat is tacky apply mortar/screed overlay.

As waterproofing slurry:

- Mix 2 parts cement to 1 part InsuBond E by weight of cement.
- Mix to a lump-free creamy, consistency for 2-3 minutes by slowly adding InsuBond E.
- Using a stiff brush, work first coat of waterproofing slurry well into the damp surface.
- After the first coat has dried, apply second coat at right angle to first followed by mortar/screed overlay. Average time gap between two coats is 3 to 4 hours.

Mix Design/Mortar&Screed:

- Mix Design Repair Mortar: 10 Litre of InsuBond E
2:50kg of Cement:150kg of sieved sand:10 litres of water.
- Mix Design Floor Topping/Screed. 10 Litre of InsuBond E: 50Kg of Cement: 75Kg of sand: 75kg of coarse aggregate (6mm down): 10litres of water.

Mixing Process Mortar/Screed:

- Use fresh, lump free cement, well graded sand/aggregate free of excessive fines.
- Mix sand and cement and coarse aggregate in Pan Type mixer for 1 -2 minutes. Hand mixing is only permissible when the total weight of the mix is less than 25kg.

- Mix required quantity of InsuBond E and water for 2 minutes in a separate container, to avoid excessive air entrapment.
- Finally, without delay, add the liquid mix slowly into the mixer containing the mixed powdered sand/coarse aggregate and cement until the required consistency is achieved.

Rendering to vertical surfaces:

- Apply the bonding slurry to the prepared surface and then apply the InsuBond E render onto the wet bonding slurry.
- Application Thickness: 5 to 25mm.
- Greater thickness can lead to slumping.
- Apply multiple layers in rapid succession, within 15 to 30 minutes of the previous layer.
- Finish the surface using a wooden float or steel trowel.
- Apply modified slurry coat on the first layer in case application of second layer is delayed to long time gaps.

Screeds and toppings, applied to horizontal surfaces:

- Application thickness 10mm to 40mm.
- The InsuBond E modified mix should be placed over the still wet bonding slurry, well compacted by hand and trowelled to finish using a wooden float or steel trowel.

Curing: Moisture cure for 24 hours and then allow to dry slowly.

ESTIMATING DATA

Mixing ratios

Usage	Mixing Ratio	Consistency
Bond Coat	1(polymer) :1.5(cement)	Slurry
Waterproofing slurry Coat	1(polymer) :2(cement) 1(polymer) :5(cement)	Slurry
Repair mortar	15 (sand):1 (water)	Thixotropic
Floor Screeds / PCC Topping	1(polymer) :1.5(cement) 7.5 (sand):7.5 coarser aggregate:1(water)	Thixotropic

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COVERAGE

Bonding Coat: 4 to 4.5m² for mix of 1 Litre **InsuBond E** and 1.5kg of cement.

Waterproofing slurry: 2 m² in two coats for mix of 1 Litre InsuBond E and 2kg of cement. Repair Mortar/Concrete Screed: 10 Litre of InsuBond E per 50kg of cement.

PACKAGING

InsuBond E is supplied in 1, 5, 20 Litre.

SHELF LIFE

Store under cover, out of direct sunlight and protect from extremes of temperature. In tropical climates the product must be stored in an air-conditioned environment. Shelf life is 12 months when stored as above.

PRECAUTIONS

For the full health and safety hazard information and how to safely handle and use this product, please make sure that you obtain a copy of the Insumat Material Safety Data Sheet from our office or our website.

NOTE

Field service, where provided, does not constitute supervisory responsibility. For additional information, contact Insumat's representative.

Insumat reserves the right to have the true cause of any difficulty determined by accepted test methods.

QUALITY STATEMENT

All products manufactured by Insumat Egypt, are manufactured to procedures certified to conform to the quality, environment, health & safety management systems described in the ISO 9001:2015, standard.

* Properties listed are based on laboratory controlled tests.

Actual measured data may vary due to circumstances beyond Insumat's control.

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